

Work Order ID 63004

Friday, October 15, 2010 9:47:09 AM



Page 1

Item ID: D3832-5

Accept



Setup

Start



Revision ID:

Item Name: Mesh (Lid)

Stop



Start Date: 10/15/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 10/21/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:



Date: 10-10-15 Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3832	Rev A								

100		0.00							
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Shear	Memo	0.00							
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Shear	1- mesh to size as per dwg D3832								
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110	QC5- Inspect part completeness to step on W/O	0.00							
-----	---	------	--	--	--	--	--	--	--

QC	Memo	0.00							
----	------	------	--	--	--	--	--	--	--

Quality Control									
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120	Identify as per dwg & Stock Location: WA	0.00							
-----	--	------	--	--	--	--	--	--	--

Packaging	Memo	0.00							
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Packaging									
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SAD

10-10-22

(3)

SAD

10-10-25

(X3)

WA

SAD

10-10-25

(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63004

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Page 2

Item ID: D3832-5

Accept



Setup Start



Revision ID:

Item Name: Mesh (Lid)

Stop



Start Date: 10/15/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 10/21/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

130



QC

Quality Control

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberReject
StampInsp.
Stamp

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/10/2010

MF

10-10-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, October 15, 2010 9:47:13 AM

Page 1

Work Order ID: 63004



Parent Item: D3832-5



Parent Item Name: Mesh (Lid)

Start Date: 10/15/2010

Required Date: 10/21/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F 		Purchased		No		100	sf	866.0941	5.8026	18.324		<u>8/10 10-10-2010</u>	

Expanded Metal Flat SS

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	866.094133	
114809	139.403243	
114853	11.80059	
115012	395.1315	
115067	13.0125	
115171	7.3394	
115401	80.8095	
115665	218.5974	<u>18.324</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

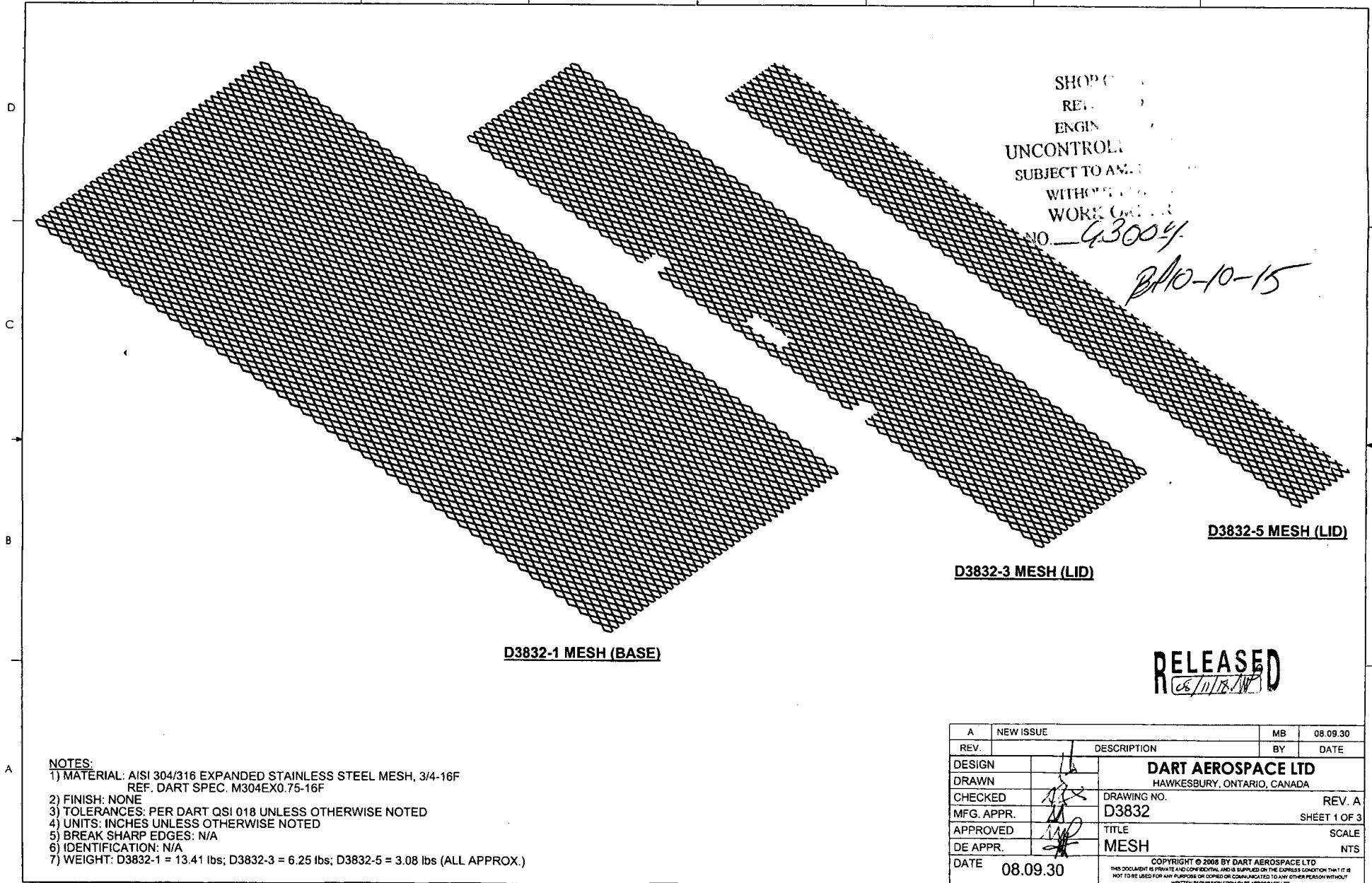
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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN	1A	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	11/18/08	DRAWING NO.	REV. A
MFG. APPR.	11/18/08	D3832	SHEET 1 OF 3
APPROVED	11/18/08	TITLE	SCALE
DE APPR.	11/18/08	MESH	NTS
DATE	08.09.30	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

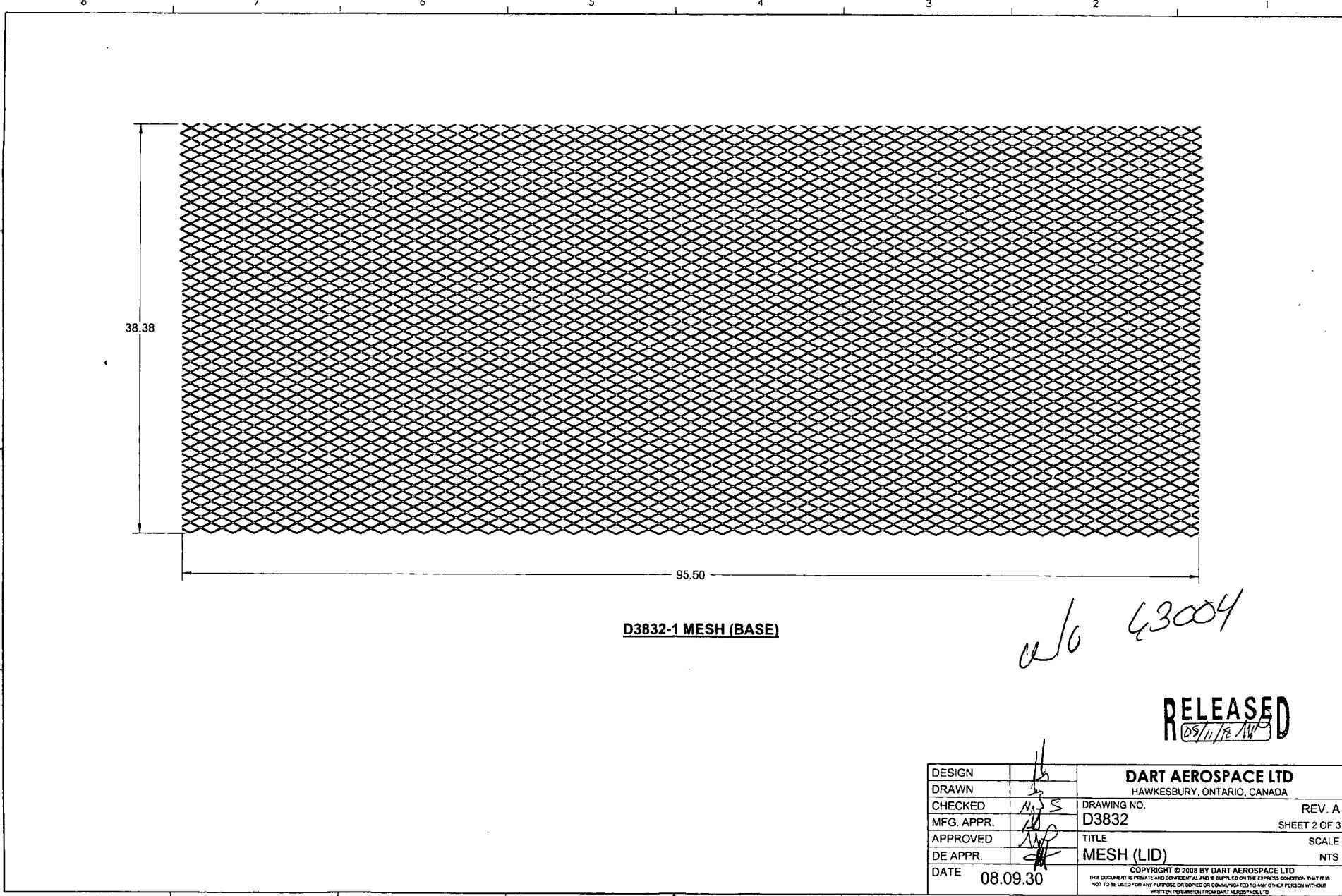
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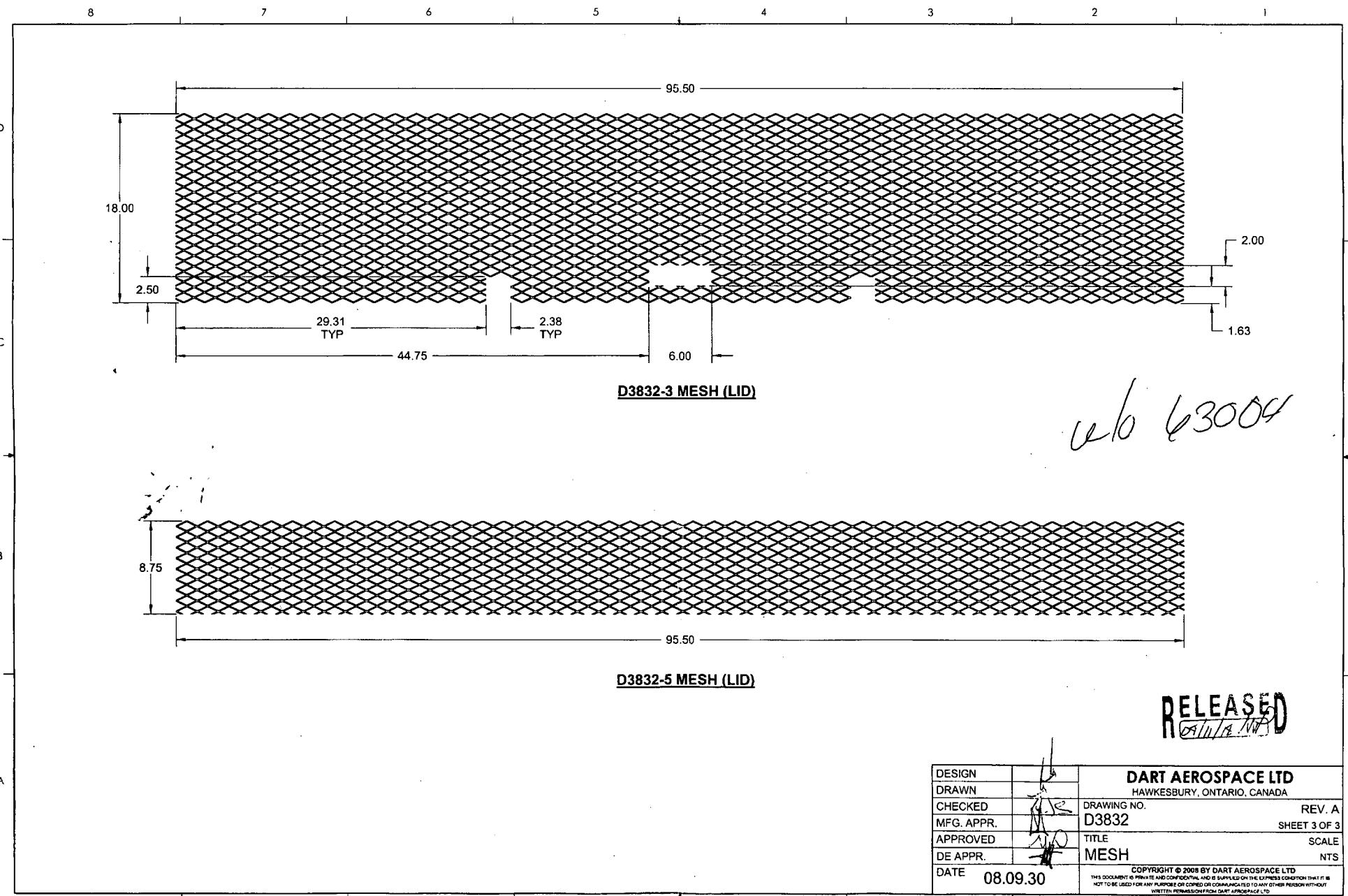
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